

AMENDMENTS TO THE SPECIFICATION

Please replace paragraph [0198] in the specification with the following substitute paragraph [0198].

[0198] The molding resin 4 may be ~~given by using~~ thermoplastic resins such as acrylic resin, polycarbonate resin, styrene resins, polyamide resins, NORYL resins, polyester resins, olefin resins, urethane resins, and ~~on~~ acrylonitrile butadiene styrene resins.

Please replace paragraph [0209] in the specification with the following substitute paragraph [0209].

[0209] A schematic plan view of the injection-molded and in-mold decorated article 10 formed as shown above is shown in Fig. 13. As shown in Fig. 13, the injection-molded and in-mold decorated article 10 includes the individual product molded article portions 30, the injection-space molded article portion 42 and the discharge-space molded article portion 43, which are formed integrally. Also, the individual product molded article portions 30 have, on their surfaces, N-shaped patterns by the decorating layers 50. Further, partitioning ~~recesses-46~~ recesses 17, which are traces of the partitioning protrusions 23 in the second mold element 2, are formed in the frame molded article portion 40 so as to surround the peripheries of the individual product molded article portions 30. A plurality of suction holes or suction protrusions 26, which are traces of the suction pins 25 in the second mold element 2 (depending on the configuration of the suction pins 25, the traces of the suction pins 25 may be either hole shaped or protrusion shaped), are formed on the individual partitioning ~~recesses 17~~ recesses 17 or in their vicinities. Moreover, a plurality of air vent holes 20, which are traces of the air vent pins 19, are formed in the frame molded article portion 40. Therefore, none of the partitioning ~~recesses 17~~ recesses 17, the suction holes or suction protrusions 26, and the air vent holes 20 are formed in the individual product molded article portions 30.